



Greenwood Associates Inc. • 6280 W. Howard Street, Niles, Illinois 60714 • 847.579.5500 • www.greenwoodassociates.com

Specifications

Organic Orange Juice Concentrate 65 Brix

Product Code	ZORC06501	
Ingredient Statement	Orange Juice Concentrate	
Flavor	Full flavored and typical of fine quality orange juice concentrate. Free from scorched, fermented, caramelized or other undesirable flavor.	
Brix (Direct @ 20 deg. C)	64.50 +/- 1.50	
Brix (Corrected)	64.00 - 67.00	
Acidity (% w/w)	3.55 +/- 0.65 as Citric	
Specific Gravity	1.31297 - 1.32516	
Pulp	6 - 12	
Concentration at Single Strength	≥ 11.80 Brix (Acid Corrected)	
Reconstitution	1 part Organic Orange Juice Concentrate 65 Brix plus 5.93 parts water	
Weight Per Gallon	10.977 lbs. per gallon	
Packaging	Steel Drums, Polyethylene Pails	
Optimal Storage Conditions	Less than 0 Degrees Fahrenheit	
Recommended Shelf Life (Days)	Storage Temperature	Retest After
	Frozen (0 degrees F):	1095
	Refrigerated (38 degrees F):	7
	Ambient (70 degrees F):	Not recommended
	Comments:	
Microbiological	Yeast	< 500
	Mold	< 500
	Total Plate Count	< 5000
Allergens	None	
Kosher Status	Certified Kosher by the Chicago Rabbinical Council	
Specification Approved By	sfgabel	
Document Date	8/30/19	



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Changes Made

12/08/15: Updated frozen shelf life

